

Date: Wednesday, 12/11/2008 7:33:18 AM  
 User: Chantal Lavoie

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SUPPORT GUSSET (350) BASKET		
Job Number	: 43289			Part Number	: D2325		
Estimate Number	: 10496			Drawing Number	: D2325 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 12/11/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: 10/11/2008	Type	: SMALL /MED FAB	Due Date	: 28/11/2008		
Previous Run	: 39913			Qty:	50	Um:	Each
Written By	:						
Checked & Approved By	:						
Comment	: Est. D 02.12.06 Reformat; Rev B KJ/RF						
	Est. E06.05.03 Water jet EC						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 Sheet .063  32
	Comment: Qty.: 0.4883 sf(s)/Unit Total : 24.4125 sf(s) 304/316 SS .063 Sheet	Batch: 109057 HB 8-11-12
2.0	WATER JET	FLOW WATER JET  
	Comment: FLOW WATER JET 1-Cut as per Dwg D2325 Dwg Rev: B Prog Rev: B	HB 8-11-12  76
	2-Deburr if necessary	HB 8-11-12
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE  HB 8-11-12
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	
4.0	QC8	SECOND CHECK  106.11.13 76
	Comment: SECOND CHECK	
5.0	QC5	INSPECT WORK TO CURRENT STEP  106.11.13 76
	Comment: INSPECT WORK TO CURRENT STEP	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SUPPORT GUSSET (350) BASKET

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Part Number: D2325

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	PACKAGING 1	PACKAGING RESOURCE #1
	<p>Comment: PACKAGIN Identify and Stock Location: (STEVE)</p>	<p>ST 08/11/13</p>
7.0	QC21	FINAL INSPECTION/W/O RELEASE
		 08/11/13 JJ
	<p>Comment: FINAL INSPECTION/W/O RELEASE</p>	

Job Completion



LL 08.11.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	43289
Description:	SUPPORT GUSSET (350) BASKET	Part Number:
Inspection Dwg:	D2325, Rev: B	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

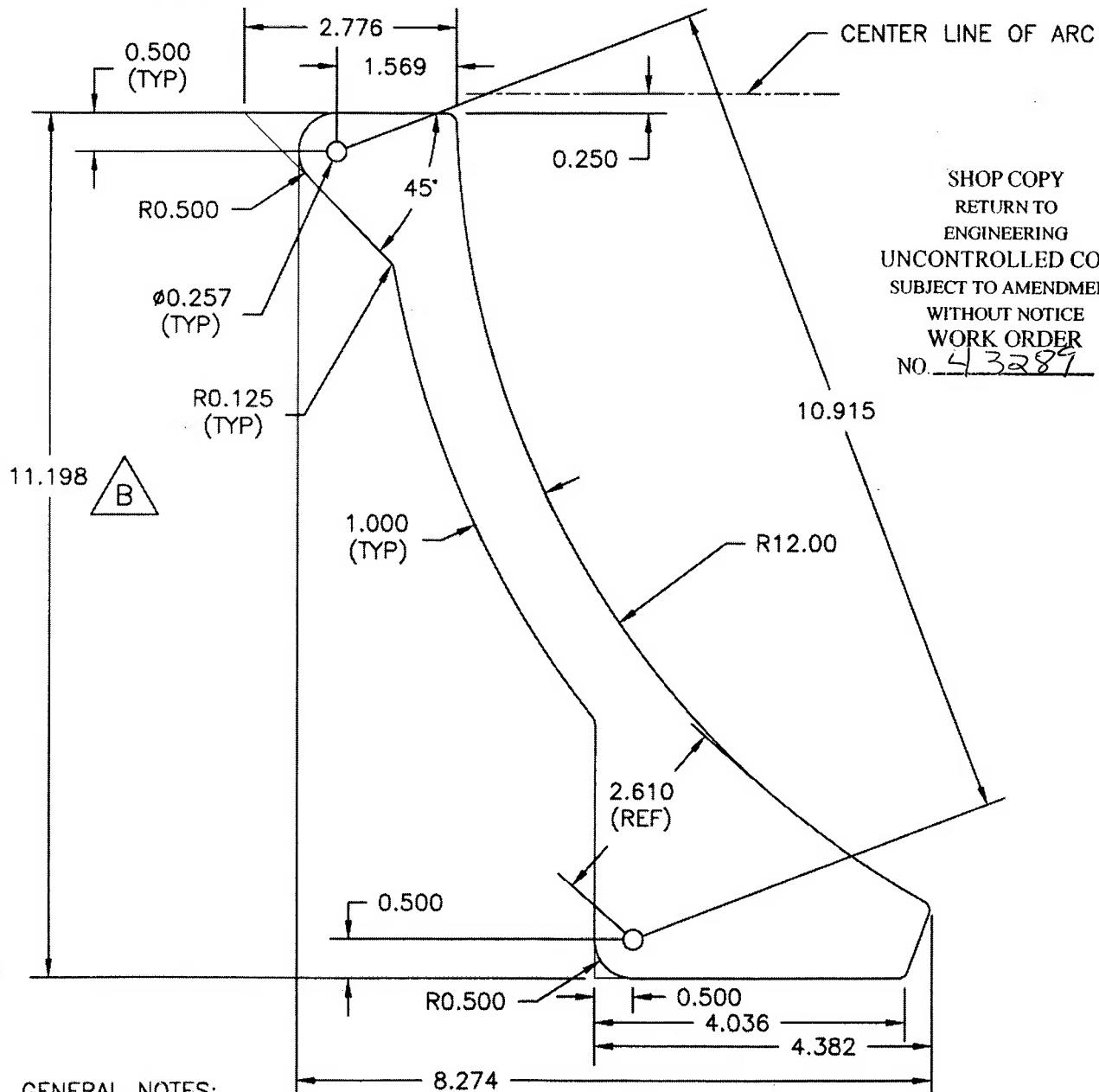
## X First Article      X Prototype

Measured by:	<u>B</u>	Audited by:	<u>/</u>	Prototype Approval:	<u>NIA</u>
Date:	8-1-12	Date:	8-1-13	Date:	<u>/</u>

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	

**DART**DRAFT  
Dart

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2325 REV. B SHEET 1 OF 1
DATE		TITLE SUPPORT GUSSET SCALE 1:2
02.08.28		
A	94.12.13	NEW ISSUE
B	02.08.28	REFORMAT; 11.198 WAS 11.948

**RELEASED**  
02.08.28**GENERAL NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK (REF DART SPEC. M304S16GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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